

Manufacturers of Concrete Products

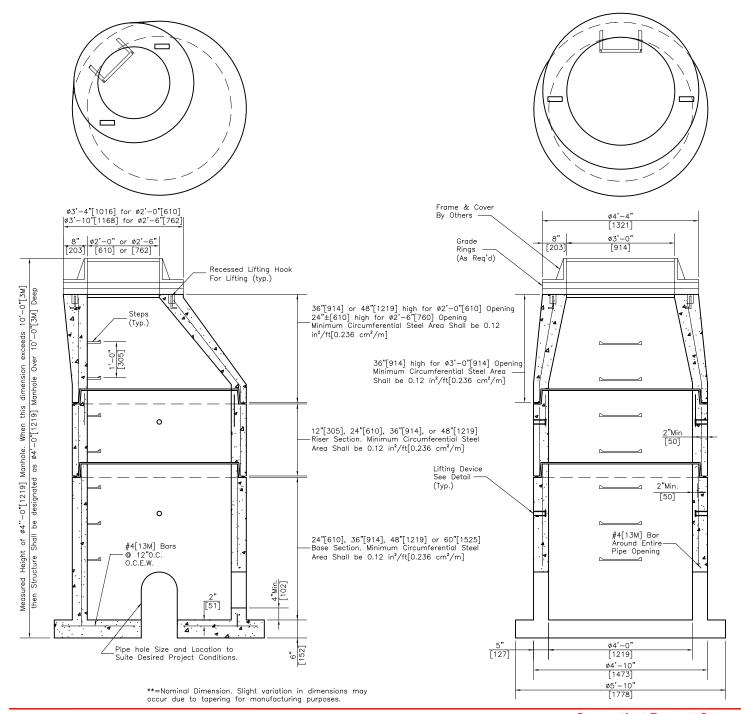
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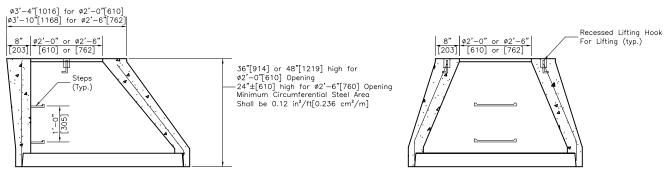
www.ctprecast.com

Manholes 48"[1219] Diameter

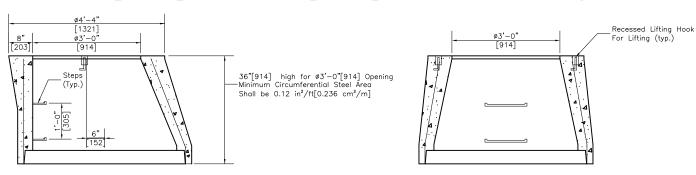
PRECAST CONCRETE
W/DOGHOUSE BASE SLAB
TAPERED CONE CONSTRUCTION



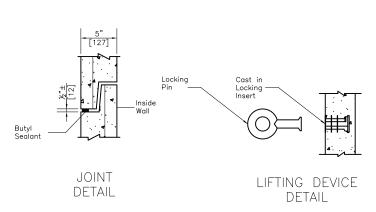
PRECAST CONCRETE 48"[1219] DIAMETER



24" [610] & #30" [760] Cone Opening



Ø36"[914] Cone Opening



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PRODUCT WEIGHTS		
UNIT	HEIGHT	WEIGHT
	(in/[mm])	(lbs[kg])
EXT. BASE SECTION	24"[610]	3,250[1,476]
	36"[914]	4,050[1,839]]
	48"[1219]	4,850[2,202]
	60"[1524]	5,650[2,566]
RISERS	12"[305]	800[363]
	24"[610]	1,600[727]
	36"[914]	2,400[1,090]
	48"[1219]	3,200[1,453]
CONE SECTION	36"[914] high x24"[610] Open	2,500[1,135]
	48"[1219] high x24"[610] Open	3,200[1,453]
	24"[610] high x30"[762] Open	1,700[772]
	36"[914] high x36"[914] Open	2,400[1,090]

- 1. Minimum Concrete Compressive Strength = 4,000PSI[27,580kPa] shall be obtained prior to shipping. 2. Product conforms to CTDOT Standard Specification Form 816 and CTDOT Standard Detail HW-507_04.
- 3. Steel bar reinforcement shall conform to ASTM A615, Grade 60 with a minimum clear cover of 2"[50].
- 4. Steel welded wire fabric (WWF) reinforcement shall conform to ASTM A185. Minimum circumferential steel area shall be $0.12 \, \text{in}^2/\text{ft}[0.236 \, \text{cm}^2/\text{m}]$ as per ASTM C478.
- 5. All pipe openings to be closed by Contractor using materials conforming to CTDOT Standard Specification M.08.02.
- 6. Butyl joint sealant shall conform to ASTM C990 and/or AASHTO M198.
- 7. Knockouts for pipe openings shall be placed at the required location and height for project. There shall be a minimum 4"[102] distance between knockout and bottom or top of riser/transition. Steel reinforcement shall have minimum 2"[50] clear concrete cover. Maximum size of knockout may be govern by height of required riser/transition section.
- 8. Flexible boot connections may be requested for pipe to manhole connections. Pipe size and type to be specified.
- 9. Wall thickness will not change for structure depth over 10'-0"[3M] deep.
- 10. An asphaltic coating can be applied to exterior surfaces of structure if required.